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RBE117-68021W8
Job Sheet 185117



Part No: RBE117-68021W8

Job Qty: 4 ea

Part Name: Puller



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/23/18

Job Tracking No:

Due Date: 11/30/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBE117-68021W8 Rev. 1 IPP Rev. A 18.09.28 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Lead Time	Signoff
					Setup Hrs	Run Hrs	Workcenter / Supplier			
90	Start up Operation	4 Ea	11/30/18	11/30/18	0.00	0.00	Start Up Small Fab-2			DAS 58 9-89
110	Small Fab	4 pcs	11/30/18	11/30/18	0.00	4.00	Small Fab-3			DAS 28 9-89
120	QC	4 pcs	11/30/18	11/30/18	0.00	0.00	QC5			DAS 28 9-89
130	Packaging	4 pcs	11/30/18	11/30/18	0.00	0.00	Packaging3-1			DAS 21 9-89
140	QC21-FG	4 Ea	11/30/18	11/30/18	0.00	0.00	QC21			DAS 21 9-89

Part Op
Descriptions: 110 - 1-Assemble as per DWG.

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
62195K13	Ball Knob	8 Ea (2 ea)	90-Start up Operation	5116839
RBE117-68021W8-1	Fastener	4 Ea (1 ea)	110-Small Fab	5150279
RBE117-68021W8-3	Press	4 Ea (1 ea)	110-Small Fab	5139528
RBE117-68021W8-5	Handle	4 Ea (1 ea)	110-Small Fab	5139718

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	62195K13	8	10	0
110-Small Fab	RBE117-68021W8-1	4	0	0
	RBE117-68021W8-3	4	0	0
	RBE117-68021W8-5	4	0	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

**WORK ORDER NON-CONFORMANCE / UPDATE**

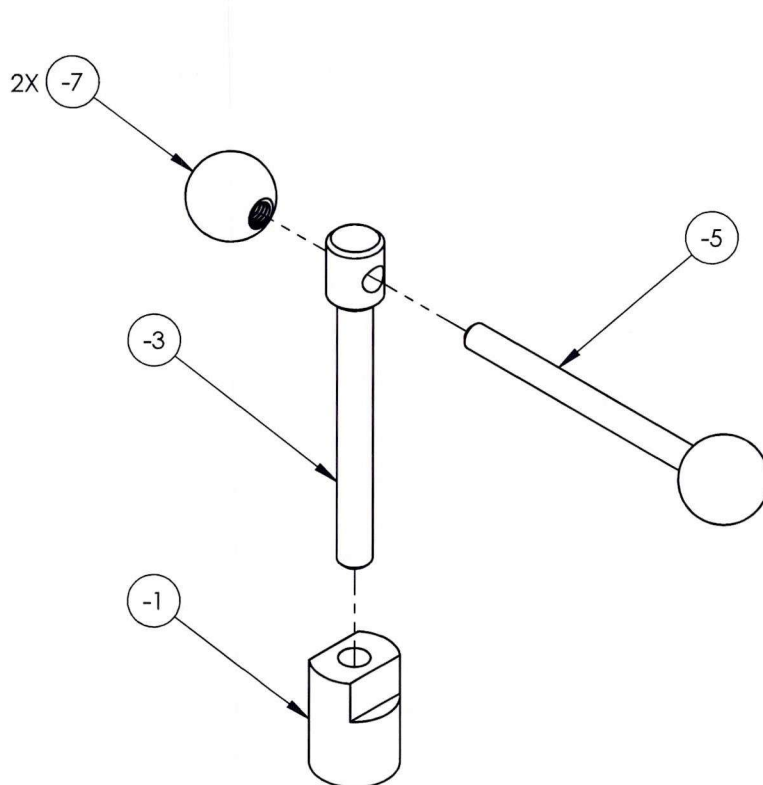
QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐						
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval			
Description Work Order Deviation				Disposition				Completed By		
								Lead hand / Supervisor Approval Verification		
								QC / QA Coordinator Approval		
Root Cause		FAULT CATEGORY								
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐					
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐					
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐					
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐					
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐					
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐					
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐					
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐					
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐					
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐					
Past Expiry Date ☐	Manufacturing Process ☐	OTHER :								
Misidentified ☐	Past Due ☐									

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REVISIONS				DATE	INITIAL	APPROVED
REV	ECR	DESCRIPTION				
1		RELEASED FOR PRODUCTION.		9/19/2016	SM	JAG



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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 185117 MJS
18-10-23

NOTES:
REF. AIRBUS T/N: 117-68021W8.

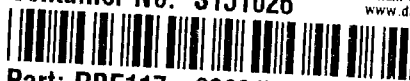
DART AEROSPACE	
TITLE PULLER (SLT61RM14)	
DWG NO. RBE117-68021W8	REV 1
MAT'L TREAT FINISH SPEC	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± .5° .X ± .1 SURFACES = 125/✓ 1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
DRAWN BY: MACKOVJAK	USED ON MODEL
CHECKED: DUERFELDT	H145
OPPS APPR: ANDERSON	
QA APPR: LINDSAY	
APPROVED: GILBERT	
SCALE 1:2	DATE 7/21/2016
SHEET 1 OF 4	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	FASTENER	S.S. 303		2
			-3	1	PRESS	S.S. 303		3
			-5	1	HANDLE	S.S. 303		4
		B/O	-7	2	BALL KNOB	PLASTIC	Ø25MM, M8x1.25 THREAD (MCMASTER-CARR # 62195K13)	1



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Container No: S151026



Part: RBE117-68021W8

Job No: 185117

Serial No/Batch: S151026

Revision: B

Inspector:

Exp Date:

Instructions:

Date: 02/05/19